



# Product Specification/Formula Statement

Current as of: 04/06/23

Version #: 02/06/23

Supersedes Version #: 05/06/22

310 W. Alondra Blvd.  
Gardena, CA 90248  
(310) 523-3664 - Office (310) 523-1619- Fax

**Brand:** Hot Off The Grill      **Commodity Code #:** C99018      **Commodity UPC#:** 007219391 9908 4  
**Commercial Code #:** 990018      **Commercial UPC#:** 007219391 9918 3

**Product Name:**  
Beef Sausage Breakfast Sandwich on a Whole Grain Hawaiian Bun - Individually Wrapped

**Packaging:**      CN Label: **N.A.**      Case Count: **100**      Case Cube: **1.13**      Cases/Pallet: **72**  
Portion Size: **3.10 oz.**      Net Wt./Case: **19.38 LBS.**      Case Dimensions: **18 x 12 x 9**      Pallet Config: **8 x 9**

## EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	<b>Yes</b>	<b>Grain crediting from Exhibit "A" School Lunch and Breakfast</b>	
Does product contain non-creditable grains?	<b>No</b>		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	<b>16.76</b>	16 grams	<b>1.05</b>
Enriched Wheat Flour (grams)	<b>16.11</b>	16 grams	<b>1.01</b>
<b>TOTAL CREDITABLE GRAINS BY WEIGHT:</b>	<b>2.05</b>	<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>	<b>2.00</b>

## EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
<b>Bread or Buns</b>	1.90 oz.	1.00 oz.	1.90
<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>			<b>1.75</b>

## MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
<b>A. Total Creditable Cheese or M/MA</b>				<b>0.00</b>	
Commodity Beef, Ground, 20% fat	1.57 oz.	x	0.74	1.16 oz.	
Commercial Beef, Ground, 24% fat	1.57 oz.	x	0.73	1.15 oz.	
<b>B. Total Creditable Beef amount</b>				<b>1.16</b>	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
	0.00	x	0.00	18	0.00 oz.
<b>C. Total Creditable APP amount</b>					<b>0.00</b>
<b>D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)</b>					<b>1.00</b>

<b>TOTAL CREDITABLE MEAL CONTRIBUTION:</b>	<b>EQUIVALENT GRAINS:</b>	<b>2.00</b>	<b>MEAT/ MEAT ALTERNATE:</b>	<b>1.00</b>
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**Product Name:** Beef Sausage Breakfast Sandwich on a Whole Grain Hawaiian Bun - Individually Wrapped

**USDA Commodities used:** Beef Coarse (100154)

**Buy American Provision Statement:**

Integrated Food Service certifies that we are in compliance with the "Buy American Provision" (SP20-2006 Revised). All products we produce and sell to School Food Agencies (SFA) containing USDA donated commodity Beef and/or Cheese have a minimum of 95% U.S. content. Our commercial products on the average contain 85% U.S content and minimum of 65% U.S. content.

**Handling and Cooking Instructions:**

Shelf Life: Frozen 18 months, once thawed 3 days (refrigerated).

**Safe Handling and Heating Instructions:** Product is Ready-to-Eat, but for a better experience, heat from a thawed state. Ensure an internal temperature of at least 160°F is achieved by using a calibrated food grade thermometer.

Do not remove wrap on wrapped product before heating.

**Microwave: From Thawed State** \*(Microwave ovens vary; adjust time accordingly to heat product) **1.** Open one end of the package. **2.** Place on microwave safe plate, **3.** Microwave 40-50 seconds; or until heated through.

Conventional Oven (Frozen): 350 F 30 - 35 Minutes

Convection Oven (Frozen): 325 F 30 - 35 Minutes

Conventional Oven (Thawed): 350 F 18 - 20 Minutes

Convection Oven (Thawed): 325 F 18 - 20 Minutes

**Ingredients:**

**Whole Grain Hawaiian Bun:** Water, Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sucrose, Soybean Oil. Contains Less Than 2% of: Vital Wheat Gluten, Yeast, Salt, Sugar, Dough Conditioner (Water, Monoglycerides, Propionic Acid, Phosphoric Acid), Calcium Propionate, Spice (Corn Flour, Soybean Oil, Turmeric, Paprika, Mono Diglycerides, Natural Flavor), Sodium Stearoyl Lactylate, Dough Conditioner (Wheat Flour, Enzymes), Enzyme Blend (Wheat Flour, Calcium Sulfate, Enzymes), Dough Conditioner (Calcium Sulfate, Wheat Flour, Enzymes, Ascorbic Acid). **Fully Cooked Beef Breakfast Sausage Patty:** Beef and Seasonings (Salt, Dextrose and Spices).

**Allergen Statement (Product Contains):**

- Wheat
- Eggs
- Tree Nuts
- Fish/Shellfish
- Sesame
- Milk
- Peanuts
- Soy
- Gluten

**Nutritional Information:**

Weight	87.88 g	Dietary Fiber	2.08 g	Sugar	4.11 g
Calories	213.98	Fat (total)	6.63 g	Calcium	25.89 mg
% Calories Fat	27.89 %	Fat (saturated)	1.94 g	Iron	2.34 mg
% Calories Sat Fat	8.16 %	Trans Fat	0.00 g	Vitamin C	0 mg
Protein	12.58 g	Cholesterol	29.70 mg	Vitamin A	13.57 IU
Carbohydrate	26.30 g	Sodium	363.87 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

**Case Coding Example:**

(Manufacture Date/ Production Line #)  
(Example: January 1st 2023 Product produced on Line A)

# 010113A

I certify that the above information is true and correct and that a 3.10 ounce serving of the above product (ready for serving) contains 1.00 ounces of equivalent meat/meat alternate when prepared according to directions.  
I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

Carmen Machuca, Product Compliance

4/6/2023

(310) 523-3664

Printed Name

Date

Phone Number